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GMP-Compliant Production of a Fluorescent Antibody for *in vivo* Molecular Endoscopy in a Phase I/IIa Clinical Study in Inflammatory Bowel Disease Patients

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Citation: Ilona Klösel, Tobias Borst, Martin Baier, Ralph Heimke-Brinck , Julian Strobel et al. (2023) GMP-Compliant Production of a Fluorescent Antibody for in Vivo Molecular Endoscopy in a Phase I/Iia Clinical Study in Inflammatory Bowel Disease Patients.J Pharma Drug Develop 10(1): 105

Abstract

Therapeutic response to anti-TNF antibody treatment in inflammatory bowel diseases is strongly influenced by transmembrane tumor necrosis factor (mTNF) expression in the intestinal mucosa. Fluorescent anti-TNF antibodies applied for in vivo molecular endoscopy have shown to be able to quantify mucosal mTNF expression in real-time and predict response to subsequent anti-TNF treatment in individual patients with Crohn's disease. We herein describe a straightforward approach to generate a fluorescein-labeled anti-TNF antibody (FITC-adalimumab) as a valuable molecular tool for in vivo imaging via molecular endoscopy to depict mTNF expressing intestinal cells. The GMP-compliant production of FITC-adalimumab served as a key prerequisite in order to gain a more precise insight in the therapeutic options and hence improved pharmacotherapy for patients with IBD. A total of 30 GMP-compliant batches of FITC-adalimumab concentrate were produced and applied as investigational medicinal product (IMP) in a phase IIa clinical study to predict response to adalimumab in ulcerative colitis patients. The methodology described can also be widely applied to generate variable fluorescent probes in other immune-mediated inflammatory diseases to address clinical problems associated with antibody therapies and to facilitate personalized medicine.

Keywords: fluorescent antibody; adalimumab; GMP-compliant production; inflammatory bowel diseases; in vivo; molecular endoscopy

List of Abbreviations:

AMG: Arzneimittelgesetz; CHO: chinese hamster ovary; CLE: confocal laser endomicroscopy; FACS: fluorescence activated cell sorting; FITC: Fluoresceinisothiocyanate; GMP: good manufacturing practice; HPLC: High performance liquid chromatography; IBD: inflammatory bowel disease; IMP: investigational medicinal product; mTNF: transmembrane tumor necrosis factor; PBS: phosphate-buffered solution; TNF: tumor necrosis factor; TRIS: Tris(hydroxymethyl)aminomethan

Introduction

Patients with inflammatory bowel diseases (IBD), such as Crohn's disease or ulcerative colitis, suffer from relapsing inflammations of the intestinal mucosa. Both IBD subtypes are progressive conditions that can lead to gut damage and disability, having a major impact on an individual's quality of life and their ability to work. Clinical symptoms include rectal bleeding, chronic diarrhea, abdominal pain and fatigue. Ongoing inflammatory activity is also causative for occurrence of strictures, fistula, abscesses and heightened incidence of colitis-associated neoplasia, often requiring surgical intervention [1, 2]. There is therefore the heightened need for optimized anti-inflammatory therapy in affected patients. Growing insights into underlying immunopathogenic mechanisms have led to the advent of targeted therapies, which selectively inhibit crucial mediators of the inflammatory process.

Genetic and environmental factors have a major role in the complex and multifactorial pathogenesis of ulcerative colitis. A combination of these risk factors seems to initiate alterations in epithelial barrier function, thereby allowing the heightened translocation of luminal bacterial antigens into the bowel wall [3]. Subsequently, aberrant, and uncontrolled activation of the mucosal immune system, marked by excessive cytokine responses cause acute mucosal inflammation. Pro-inflammatory cytokines, produced by mucosal immune cells have emerged as promising targets for IBD therapy, as they play a crucial role in controlling intestinal inflammation and the associated clinical symptoms of IBD [4, 5]. Here, numerous studies have suggested that the proinflammatory cytokine tumor necrosis factor alpha ($TNF-\alpha$) is one of the major pathogenic cytokines involved in the pathogenesis of IBD [6]. Increased numbers of TNF producing mucosal cells could be found in IBD patients with active inflammation [7, 8] and produced amounts of TNF correlated with severity of intestinal inflammation [9]. The relevance of TNF is also reflected by the fact, that TNF-neutralizing antibodies such as infliximab, certolizumab and adalimumab have been approved for induction and maintenance therapy in IBD [10]. However, approximately one third of treated patients exhibit insufficient response to anti-TNF inhibitor therapy (primary non-response). Available data indicate that primary and 30-50% of initial responders are prone to lose response to ongoing anti-TNF treatment (secondary non-response) [11, 12]. The optimized clinical use of these agents in IBD remains unclear, as suitable predictive biomarkers for response are lacking. This results in the persistence of clinical symptoms due to lack of efficacy under anti-TNF therapy but at the same time, patients are exposed to potential treatment-related side effects. These include allergic reactions, skin disorders and heightened risk for opportunistic infections, thus potentially worsening the patient's overall condition [13, 14]. Moreover, ineffective use of anti-TNF antibodies is also associated with substantial costs for the health care systems. It is therefore crucial to consider in advance, whether an anti-TNF therapy is beneficial for a patient in order to improve patient's outcomes, enhance safety and cost-effectiveness and therefore utilization of this treatment.

However, therapeutic response is highly challenging to predict. The failure of anti-TNF therapy can either be due to well described pharmacokinetic mechanisms, such as inadequate serum or tissue concentrations due to immunogenicity [15], or pharmacodynamic mechanisms that are poorly characterized [16]. However, there are currently no highly sensitive and specific biomarkers available which could be employed in routine diagnostic for an estimation of therapeutic efficacy in advance [17]. There is therefore a major unmet clinical need for predictive markers of response in order to allow personalized medicine in individual patients with higher response rates to available targeted therapies. Induction of intestinal T cell apoptosis has been suggested as a central molecular mechanism of action of anti-TNF agents in IBD [18]. Here, mucosal expression of mTNF has

been linked to the mode of action of anti-TNF antibody therapy in IBD. Evidence suggests that anti-TNF agents bind to immune cells expressing membrane-bound TNF (mTNF), thereby inducing apoptosis in intestinal T cells which results in the amelioration of mucosal inflammation. This concept proposes an indirect mucosal T cell apoptosis induction by neutralizing the mTNF binding side for TNFR2 by anti TNF antibody treatment, resulting in apoptosis of pathogenic TNFR2 expressing T cells [19]. Therefore, a molecular probe visualizing mTNF expression levels in the intestinal tissue might represent a valuable tool to predict therapeutic response in regard to anti-TNF therapy in IBD patients. Based on these findings the anti-TNF agent adalimumab was labeled with the fluorescein derivate fluorescein isothiocyanate (FITC) under GMP criteria. The fluorescent-labeled anti-TNF antibody was then sprayed on the surface of the most inflamed area of the mucosa in 25 Crohn's disease patients with moderateto-severe disease activity during ongoing endoscopy and mTNF expressing mucosal cells were visualized in real-time via confocal laser endomicroscopy (CLE). Confocal laser endomicroscopy allows to capture high-resolution images not only of morphologic changes in the mucosa but also of single molecules of interest in vivo [20]. Topical antibody administration of the fluorescent anti-TNF agent led to specific signal detection of intestinal mTNF+ immune cells in vivo during CLE. It could be shown that patients with higher mucosal TNF expression had a much higher probability of responding to subsequent anti-TNF therapy than patients with lower mTNF expression levels. Crohn's disease patients with high numbers of mTNF+ cells showed statistically significantly (p= 0.0002) higher clinical response rates (92%, 11 out of 12 patients) to subsequent anti- TNF therapy with adalimumab at week 12, compared with patients with low numbers of tissue mTNF+ cells (15%, 2 out of 13 patients). Furthermore, the clinical response was sustained over a follow- up period of 1 year and was associated with mucosal healing [21]. Findings of this study suggest that in vivo molecular endoscopic imaging with fluorescent antibodies directed against specific molecules could be used to predict responsiveness to subsequent biological therapy. As fluorescent probes for in vivo use in humans fall under the German Drug Law, they have to be manufactured in compliance with GMP guidelines. We developed a protocol for GMP-compliant manufacturing of a FITC-adalimumab, which was successfully applied as an IMP in a first-in-human phase IIa clinical study to predict response to therapy with the anti-TNF antibody adalimumab in patients with active ulcerative colitis.

Materials and Methods

Production of FITC-adalimumab concentrate

Fluorescein-labeled adalimumab concentrate was prepared in accordance to GMP regulations in the production premises of the Pharmacy Department according to Paragraph 13 of the German Pharmaceuticals Act (\$13 AMG). The materials and equipment summarized in Table 1 were applied. A stability study at 2-8 °C was performed and FITC-adalimumab concentrate was found to be in specification for all time points (t0, t28d, t56d), hence resulting in a shelf life of 56 days.

Material	Supplier	Use
1 ml tuberculin syringes Injekt- F Solo	B. Braun Melsungen AG, Melsungen, Germany	Primary packaging
Boric acid, Ph. Eur.	Caesar & Loretz GmbH, Hilden, Germany	Buffer preparation
Combi-stopper	B. Braun Melsungen AG, Melsungen, Germany	Primary packaging
Eppendorf cups type 3810X, 1.5 ml	VWR International GmbH, Darmstadt, Germany	Reaction vessel
Glass bottle (amber, 100 ml), Ph. Eur.	Iphas Pharma-Verpackung GmbH, Würselen, Germany (article no. 07050)	Buffer storage
Humira [®] 40mg/0.4ml	AbbVie Deutschland GmbH & Co. KG, Ludwigshafen, Germany	Starting material
light-protection bag, PE, green	MacoPharma, Langen, Germany	Secondary packaging
NaOH 1 N, Ph. Eur.	Merck Chemicals GmbH, Darmstadt, Germany	Buffer preparation

Pierce® FITC Antibody Labeling Kit	Thermo Fisher Scientific, Rockford, IL, USA (article no. 53027)	Labeling reagent + purification of product
Screw cap, Ph. Eur.	Zscheile&Klinger GmbH, Hamburg, Germany	Buffer storage
Water for injection, Ph. Eur.	in-house distillation plant, Pharmacy Department of Erlangen University Hospital, Germany	Buffer preparation
Sterican canula 18G	B. Braun Melsungen AG, Melsungen, Germany	Product collection
Pipette tips 100µl	Biotix, San Diego, CA, USA	Dosing
Pipette tips 1250µl	Biotix, San Diego, CA, USA	Dosing
Equipment	Supplier	Use
Equipment pH Meter: SevenEasy	Supplier Mettler Toledo, Columbus, OH, USA	Use pH adjustment (buffer preparation)
Equipment pH Meter: SevenEasy Centrifuge 5424	Supplier Mettler Toledo, Columbus, OH, USA Eppendorf AG, Hamburg, Germany	Use pH adjustment (buffer preparation) Quantitative collection of reaction mixture
Equipment pH Meter: SevenEasy Centrifuge 5424 Water bath Memmert Typ WB7	Supplier Mettler Toledo, Columbus, OH, USA Eppendorf AG, Hamburg, Germany Memmert GmbH + Co. KG, Schwabach, Germany	Use pH adjustment (buffer preparation) Quantitative collection of reaction mixture Incubation
Equipment pH Meter: SevenEasy Centrifuge 5424 Water bath Memmert Typ WB7 Eppendorf pipette 10-100µl	SupplierMettler Toledo, Columbus, OH, USAEppendorf AG, Hamburg, GermanyMemmert GmbH + Co. KG, Schwabach, GermanyEppendorf AG, Hamburg, Germany	Use pH adjustment (buffer preparation) Quantitative collection of reaction mixture Incubation Dosing

Table 1: Materials and equipment used for production of FITC-adalimumab.

Preparation of 50 mM Borate Buffer, pH 8.5

0.31 g of boric acid Ph. Eur. was dissolved in 100 ml water for injection. pH was adjusted to 8.5 ± 0.1 using 1 N sodium hydroxide solution and a SevenEasy pH Meter. The buffer was stored in an amber glass bottle, sealed with a cap at 2-8 °C and used within 7 days.

Coupling and Purification of Fluorescein Labeled Antibody

FITC-adalimumab was prepared using the approved drug Humira^{\circ} 40mg/0.4ml and the Pierce^{\circ} FITC antibody labeling kit. Coupling was performed according to manufacturer's instruction. In brief, adalimumab was diluted in 50 mM borate buffer to achieve a concentration of 50 µg/µl. 50 µg of fluorescein isothiocyanate were dissolved in 475 µl of 50 mM borate buffer, mixed with 25 µl of adalimumab solution and incubated at 25 °C ± 2 °C for 60 min, protected from light. The labeled protein was purified using the purification resin and spin columns contained in the kit. The product was stored at 2-8 °C and protected from light in 1 ml tuberculin syringes Injekt-F Solo, closed with a combi-stopper.

Characterization of FITC-Adalimumab

FITC-adalimumab was characterized applying the methods and specifications listed in Table 2. Analytical methods are described in the following subsections.

Physicochemical Analysis of FITC-Adalimumab

UV-Vis Spectroscopy

A method validation was performed in terms of precision, specificity, robustness and a system suitability test. Measurements were performed using phosphate-buffered solution (PBS) as diluent. PBS was prepared by dissolving 4.0 g sodium chloride (Caesar & Loretz GmbH, Hilden, Germany), 0.1 g potassium chloride (Merck KgaA, Darmstadt, Germany), 0.72 g di-sodium hydrogen phosphate (Merck KgaA, Darmstadt, Germany) and 0.12 g potassium dihydrogen phosphate (Merck KgaA, Darmstadt, Germany) in 495.14 g water for injection and was used within 3 months. After blank correction with PBS, UV absorption of the sample was measured at 495 nm and 280 nm. The sample was obtained by diluting 12 μ l of FITC-adalimumab solution in 60 μ l PBS in a quartz sub-micro cell cuvette. To ensure uniform mixing, it was pipetted up and down 10 times while moving the pipette tip in the solution, followed by right-left motion of the pipette tip for 15 times and repetition of the whole process for 2 more times. Three individual measurements were performed.

Protein concentration and coupling degree were determined using the following equations[†]:

 $\begin{aligned} Protein\ concentration(M) &= \frac{A_{280} - (A_{max} \times CF)}{\varepsilon_{protein}} \times dilution\ factor \\ CF &= corrective\ factor = \frac{A_{280}}{A_{max}} = 0.3 \\ dilution\ factor = 6 \\ \varepsilon_{Protein} &= molar\ extinction\ coefficient\ of\ IgG \approx 210.000 M^{-1} cm^{-1} \\ Protein\ concentration[\mu g/\mu l] &= \frac{Protein\ concentration(M) \times 1,48}{10} \\ Coupling\ degree &= \frac{A_{max}}{\varepsilon_{FITC} \times Protein\ concentration(M)} \times dilution\ factor \end{aligned}$

 $arepsilon_{FITC} = molar \ extinction \ coefficient \ of \ FITC pprox 70.000 M^{-1} cm^{-1}$

Size Exclusion Chromatography

Size exclusion chromatography was performed using the device specified in Table 2 and the parameters described in Table 3. Validation of the method included the following aspects: ideal dilution of sample, content of free FITC, identity, precision, specificity, linearity, robustness and a system suitability test.

[†]See also: Manual for Pierce^{*} FITC antibody labeling Kit, Thermo Fisher Scientific, 2014

FITC-adalimumab concentrate was injected 3 times undiluted and 3 times diluted to 0.05 mg/ml in 50 mM borate buffer (prepared as described in above). A system suitability test was carried out by injecting undiluted Humira^{*} 6 times with the passing criteria being that the relative standard deviation of peak area in both detectors must not be more than 1%. Content of free FITC was determined after analysis of peak areas of FITC (undiluted sample of FITC-adalimumab concentrate) and FITC-adalimumab (diluted sample of 0.05 mg/ml), respectively, detected in the fluorescence detector ($\lambda_{ex} = 495$ nm, $\lambda_{em} = 518$ nm) and calculated using the following equation:

$$Content \ of \ free \ FITC[\%] = rac{area(FITC) imes 0.05 mg/ml}{area(FITC - adalimumab) imes 2.5 mg/ml} imes 100$$

Parameter	Method/Device	Specification
appearance of solution	visually by the unaided eye	clear, yellow to green, free from visible particles
coupling degree	UV-Vis Spectrometer: Evolution 201, Thermo Fisher Scientific, Waltham, MA, USA. Software: Insight 2 Software, Thermo Fisher Scientific, Waltham, MA, USA. Quartz sub-micro cell 50 μl cuvette: Thermo Electron, Madison, WI, USA (article no. 268-809900)	1.5 - 3.0
protein concentration	UV-Vis Spectrometer: Evolution 201, Thermo Fisher Scientific, Waltham, MA, USA. Software: Insight 2 Software, Thermo Fisher Scientific, Waltham, MA, USA. Quartz sub-micro cell 50 μl cuvette: Thermo Electron, Madison, WI, USA (article no. 268-809900)	1.0 – 2.5 μg/μl
content of free FITC	Size exclusion chromatography: Ultimate 3000 Dionex HPLC system, Thermo Fisher Scientific. Software: Thermo Scientific Chromeleon 7.2 SR4. Column: Phenomenex Yarra, 3 μ, 300 x 7.8 mm with precolumn Phenomex HPLC Security Guard	<1%
identity	Size exclusion chromatography: Ultimate 3000 Dionex HPLC system, Thermo Fisher Scientific. Software: Thermo Scientific Chromeleon 7.2 SR4. Column: Phenomenex Yarra, 3 μ, 300 x 7.8 mm with precolumn Phenomex HPLC Security Guard	retention time of FITC- adalimumab complies to retention time of Humira (acceptance criterium $\pm 1\%$)
biological affinity	Flow cytometry: BD FACSVerse, BD Biosciences Heidelberg, Germany. Software: BD FACSuite Version 1.0.6	2.5 – 7.5% TNF positive CHO-cells

Table 2: Specifications for physical and chemical analysis

Flow agent	TRIS buffer *, isocratic
Flow rate	0.5 ml/min
Injection volume	5 μl
Column	Phenomenex: Yarra, 3 μ; 300 x 7.8 mm with Phenomenex HPLC SecurityGuard pre- column
Column temperature	22 °C
Detection	Diode Array Detector: 280 nmFluorescence Detector: $\lambda_{a} = 495$ nm, $\lambda_{a} = 518$ nm
Run time	35 min

*TRIS buffer was freshly prepared before SEC analysis: A TRIS buffer concentrate (10x) was diluted 1:10 with aqua destillata and filtrated using a membrane filter (0.45 μm, Sartorius AG, Goettingen, Germany, article number 18406-50-N). The 10x concentrate was prepared by dissolving 30.29 g 2-amino-2(hydroxymethyl)-1,3-propanediol (Merck KgaA, Darmstadt, Germany) and 58.44 g sodium chloride (Caesar and Lorentz GmbH, Hilden, Germany) in 411.27 g water. pH was adjusted to 7.0 using 1N hydrochloric acid (Merck KgaA, Darmstadt, Germany) and the concentrate was used within 6 months.

Table 3: Parameters used for size exclusion chromatography

Affinity Analysis of FITC-Adalimumab

Biological affinity of FITC-adalimumab was determined by fluorescence activated cell sorting (FACS), using materials and equipment summarized in Table 4 and Table 5. Validation of the method covered ideal dilution of the sample, specificity, precision/repeatability, robustness, precision/intermediate precision and a system suitability test.

Preparation of FITC-IgG1 Concentrate

Human IgG1 Isotype control (Enzo Life Sciences GmbH, Loerrach, Germany) was labeled with FITC using the Pierce^{*} antibody labeling kit (Thermo Fisher Scientific, Rockford, IL, USA, article no. 53027). Coupling was performed according to manufacturer's instruction. In brief IgG1 was diluted in 50 mM borate buffer to achieve a concentration of 2 μ g/ μ l. 50 μ l of the resulting solution were used to dissolve 50 μ g of fluorescein isothiocyanate and the solution was incubated at 25 °C ± 2 °C for 60 min, protected from light. The labeled protein was purified using the purification resin and spin columns contained in the kit. FITC-IgG1 concentrate was stored at -80 °C in aliquots à 10 μ l and used within 1 year.

FACS Buffer Preparation

FACS buffer was prepared by mixing 0.5 ml fetal calf serum and 99.5 ml Dulbeccos PBS. The buffer was stored at 2-8 °C and used within 28 days.

FACS Measurement

CHO cell aliquots (approx. 1.5×10^6 cells per aliquot) of wild type CHO cells and mTNF CHO cells, respectively, were thawed at 37 °C and washed using FACS buffer (3x 50 ml, 10 min centrifugation at 300 G, with an additional filtration step using Falcon^{*} Cell Strainer 40 µm prior to the second resp. third centrifugation step). Cells were suspended in 200 µl FACS buffer and equally distributed in 3 tubes (100 µl each), resulting in a cell number of approx. 0.5×10^6 cells per tube. To each tube, 1 µl of FC Receptor Block was added and the mixture was then put on ice for 10 minutes. Staining of cells was performed by addition of 2.5 µg FITC-adalimumab to the first tube and addition of 2.5 µg FITC-IgG1 to the second tube, while applying neither FITC-adalimumab nor

FITC-IgG1 to the third tube to serve as a negative control. Subsequently, each tube was incubated at ambient temperature and protected from light for 15 min. Finally, cells were washed with FACS buffer (2 ml, centrifugation at 300 G, 10 min) and resuspended in 500 μ l FACS buffer. Samples were stored protected from light until analysis with BD FACSVerse. Analysis was performed using approximately 50.000 cells per tube.

Material	Supplier	Use
BD FACSFlow™	BD Bioscience, Franklin Lakes, NJ, USA	Flow agent
CHO cells, wild type	Leibniz Institute DSMZ GmbH, Braunschweig, Germany	negative control
CHO cells with stable TNF α expression	BSRC Alexander Fleming, Athens, Greece	affinity determination
Dulbeccos PBS	Life Technologies, Carlsbad, CA, USA	FACS buffer preparation
Falcon [®] Cell Strainer 40 µm	Fa. Corning, Corning, NY, USA	Sample preparation
Falcon [®] tubes 50 ml, sterile	Greiner Bio-One, Kremsmünster, Austria	Sample preparation
FC Receptor Block	eBioScience GmbH, Frankfurt, Germany	Sample preparation
Fetal Calf Serum	Sigma-Aldrich, St. Louis, MO, USA	FACS buffer preparation
Round bottom polystyrene tube	Fa. Corning, Corning, NY, USA	Sample preparation
Serologic pipette tips	Greiner Bio-One, Kremsmünster, Austria	Sample preparation

Table 4: Materials used for affinity analysis of FITC-adalimumab

Equipment	Supplier	Use
Water bath	Greiner Bio-One, Kremsmünster, Austria	Thawing of cell aliquots
Pipetting aid	Eppendorf AG, Hamburg, Germany	Sample preparation
Eppendorf Research Plus Pipette 100µl	Eppendorf AG, Hamburg, Germany	Sample preparation
Eppendorf Research Plus Pipette 1000µl	Corning, NY, USA	Sample preparation
BD FACSVerse	BD Biosciences Heidelberg, Germany	Measuring device

Table 5: Equipment used for affinity analysis of FITC-adalimumab

Results

With a manufacturing authorization in accordance with \$13 AMG we successfully produced FITC-adalimumab concentrate as a novel investigational medicinal product (IMP) in compliance to GMP. Manufacture according to the provisions of Good Manufacturing Practice is a key factor for the conduction of clinical studies involving novel IMPs. FITC-adalimumab concentrate was approved by the national competent authority (Paul-Ehrlich-Institut, Federal Institute for Vaccines and Biomedicines, No. 3179/01, EudraCT-No. 2014-001594-14) to be applied in a phase I/IIa clinical study. The study was also approved by the Ethics Committee, Medical Faculty Friedrich-Alexander-University Erlangen-Nuremberg, application number "362 17 AZ". A total of 30 batches of FITC-adalimumab concentrate were manufactured and successively used in the ongoing study. After dilution of the concentrate to a final concentration of 25 μ g/ml, FITC-adalimumab was sprayed on the colon mucosa with heaviest signs of inflammation during endoscopy in ulcerative colitis patients with moderate-to-severe disease activity. The application of this fluorescent probe for *in vivo* imaging generated valuable insights on therapeutic options in ulcerative colitis.

Discussion

Therapeutic response in inflammatory bowel diseases, e.g. Crohn's disease and ulcerative colitis, is strongly influenced by the expression of transmembrane tumor necrosis factor in the gut [16]. We herein describe a straightforward approach to generate a valuable molecular tool for *in vivo* molecular endoscopy imaging. This was achieved using FITC as an easily accessible reactive fluorescein derivative and the approved anti-inflammatory drug adalimumab. Due to its favorable toxicity profile, fluorescein is a widely used fluorophore for human *in vivo* studies [20, 22, 23].

The GMP-compliant production of FITC-adalimumab concentrate served as a key prerequisite in order to gain a more precise insight in the therapeutic options and hence improval of pharmacotherapy for patients with inflammatory bowel diseases. Application of the high standards required for GMP-compliant IMP-production in combination with approval of the study project by the competent authorities results in a high level of product safety. The methodology described can also be widely applied to generate variable fluorescent probes in order to address other questions associated with antibody therapies.

Conclusion

Herein we describe a method for a GMP-compliant production of a fluorescent antibody which was used in a diagnostic tool. This straightforward method can be applied to easily access other fluorescent antibodies or peptide-based drugs and is therefore an excellent tool to elucidate further diagnostic questions.

Acknowledgements

Research work of RA is funded by the DFG-SFB/TRR241 (Project No. C02, IBDome) and the DFG-SFB1181 (Project No. C02).

Author Contributions

Conceptualization, R.A. and M.N.; methodology, R.H-B. and T.B.; validation, T.B., R.H.-B., H.S. and J.S.; formal analysis, T.B., J.S., R.H-B. and H.S.; investigation, I.K., T.B., M.B. and H.S.; resources, R.A., F.D. and M.N.; data curation, R.A.; writing—original draft preparation, I.K.; writing—review and editing, T.B.; visualization, R.A.; supervision, F.D. and M.N.; project administration F.D. and M.N.; funding acquisition, R.A., F.D. and M.N. All authors have read and agreed to the published version of the manuscript.

Potential Conflicts of Interest

R.A. has served as a speaker, or consultant, or received research grants from AbbVie, Amgen, Arena Pharmaceuticals, Biogen, Boehringer Ingelheim, Bristol-Myers Squibb, Cellgene, Celltrion Healthcare, DrFalk Pharma, Galapagos, Gilead, InDex Pharmaceuticals, Janssen-Cilag, Lilly, MSD Sharp & Dohme, Novartis, Pandion Therapeutics, Pfizer, Roche Pharma, Samsung Bioepsis, Takeda Pharma, Viatris.

F.D. has received consulting fees from E. Lilly, Pfizer, Boehringer Ingelheim, Sandoz and honoraria for lectures from Sanofi, B.Braun Melsungen and E. Lilly. FD was president of the Federal Association of German Hospital Pharmacists (2018-2020).

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