

# Pharmacokinetics, Biotransformation, Distribution and Excretion of Empagliflozin, a Sodium-Glucose Co-Transporter (SGLT 2) Inhibitor, in Mice, Rats, and Dogs

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## Abstract

The metabolism, pharmacokinetics, excretion and distribution of a sodium-glucose co-transporter (SGLT 2) inhibitor, empagliflozin, were studied in mice, rats and beagle dogs following a single oral or intravenous administration of [<sup>14</sup>C]-empagliflozin. Empagliflozin was well absorbed in all species after oral administration. The clearance of empagliflozin was low in dog and moderate in mice and rats. Volume of distribution and half-life were generally moderate in all species. Oral bioavailability was moderate in rats (31%) and high in mice (90-97%) and dogs (89%). The pharmacokinetics of [<sup>14</sup>C]-empagliflozin-related radioactivity after intravenous administration was characterized by a short t<sub>1/2</sub> in mice and rats and a long t<sub>1/2</sub> in dogs, consistent with the circulating radioactivity being predominately empagliflozin. The t<sub>1/2</sub> of [<sup>14</sup>C]-empagliflozin-related radioactivity after oral administration was longer, suggesting circulating metabolites. The tissue distribution of [<sup>14</sup>C]-empagliflozin-related radioactivity in male rats following oral administration was limited and most of the radioactivity was found in the contents of the gastrointestinal tract and the major organs of elimination. Elimination was complete for all tissues by 72 hr post-dose.

Excretion patterns were generally similar in males and females across species evaluated. Feces was the primary route of excretion of [<sup>14</sup>C]-empagliflozin-derived radioactivity. Biotransformation of empagliflozin mainly involved oxidation as well as glucuronide and glucose conjugation. Several minor metabolites were found in dogs but not in mice and rats.

**Keywords:** LC/MS; Metabolite profiling; Metabolite identification; QWBA; Mass balance; Pharmacokinetics

## Introduction

Type 2 diabetes mellitus (T2DM) is a chronic disease characterized by hyperglycemia caused by progressive beta-cell failure [1]. The prevalence and incidence of T2DM are increasing worldwide [2]. In the US and Europe, T2DM is the leading cause of cardiovascular disorders, blindness, end-stage renal disease and amputations [3]. The ultimate aim of managing patients with T2DM is to control glycaemia and thus prevent or delay the development of complications. However, despite the availability of many drugs to treat T2DM at a variety of pharmacologic targets, many patients fail to achieve recommended glycemic targets [4].

The sodium glucose co-transporter 2 (SGLT2), located in the proximal tubule, is the transporter primarily responsible for reabsorption of glucose filtered by the kidney [5]. In healthy individuals, virtually all of the ~180 g/day of glucose filtered by the kidney is reabsorbed into the bloodstream [6]. Inhibition of SGLT2 reduces renal glucose reabsorption and increases urinary glucose excretion (UGE), thereby reducing hyperglycaemia in patients with T2DM [5].

Empagliflozin is a potent and selective SGLT2 inhibitor [7] developed as a treatment for T2DM and approved by US Food and Drug Administration in 2014. Empagliflozin provides a sustained increase in urinary glucose excretion in patients with T2DM [8]. In Phase III trials in patients with T2DM, empagliflozin given as monotherapy or as an add-on to other diabetes therapies was consistently shown to improve glycaemic control, reduce body weight and blood pressure, and to be well tolerated, with a low risk of hypoglycaemia [9-13].

The present study was conducted to study the pharmacokinetics, absorption, distribution, metabolism and excretion (ADME) of empagliflozin in CD-1 mice, Wistar Han rats and beagle dogs. Metabolite profiles in plasma, urine, bile and feces were determined and the metabolites identification was performed using high-performance liquid chromatography (HPLC) coupled with radio-detection and tandem mass spectrometry (MS/MS).

## Material and Methods

### Chemicals and solvents

The liquid scintillation cocktails Permafluor and Ultima Gold and the absorbent Carbo-Sorb were obtained from Perkin Elmer (Rodgau, Germany or Shelton, CT, USA). All other chemicals and solvents were HPLC or analytical grade and obtained from reliable commercial sources.

### Radiolabeled drug and reference standards

$[^{14}\text{C}]$ -empagliflozin, non-labeled empagliflozin and metabolite reference standards were provided by Boehringer Ingelheim Pharmaceuticals, Inc., Ridgefield, CT. Chemical identities of these compounds were established by HPLC, MS and NMR. The specific activity of  $[^{14}\text{C}]$ -empagliflozin was 0.845  $\mu\text{Ci}/\mu\text{mol}$  for the mouse and rat and 1.64  $\mu\text{Ci}/\mu\text{mol}$  for the dog studies, except for the rat IV (53.6  $\mu\text{Ci}/\mu\text{mol}$ ) and PO (13.7  $\mu\text{Ci}/\mu\text{mol}$ ) studies.  $[^{14}\text{C}]$ -empagliflozin radiochemical purity was determined to be > 97% by LC/radiochromatography. The structure of  $[^{14}\text{C}]$ -empagliflozin is shown in Figure 1.

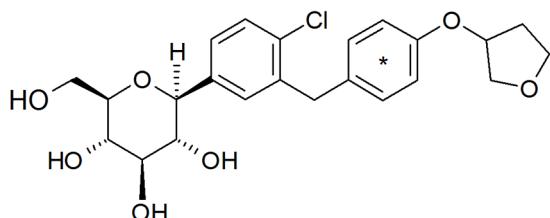


Figure 1: Structure of  $[^{14}\text{C}]$ -empagliflozin

### Animals

For the pharmacokinetic and mass balance studies, CD-1 mice and Wistar Han rats (Crl:WI(Han)) were obtained from Charles River Laboratories, Kingston, NY and Raleigh, NC, respectively. Rats for bile collection were fitted with a bile duct cannula by Charles River. Beagle dogs for the mass balance and PK studies were obtained from the in house colonies of Covance Laboratories, Madison, WI. Study protocols were approved by the local Institutional Animal Care and Use Committee.

### Mouse and rat mass balance studies

The mass balance studies were conducted in male and female mice and rats and the doses were administered as solutions. Details on the formulations and doses administered are provided in the supplementary material. Each animal received a single  $[^{14}\text{C}]$ -empagliflozin dose by intravenous (IV) (5 mg/kg for mice and 0.5 mg/kg for rats) or per oral (PO) (250 mg/kg for mice and 5 mg/kg for rats) at a dose level based upon individual body weights taken prior to dosing. The actual amount of dose formulation administered to each animal was determined by weighing the loaded dose syringe before dose administration and the emptied syringe after dose administration.

Urine was collected on dry ice at 24-h intervals for 168 h. Feces were collected on dry ice (mice and rats) at 24-h intervals for 168 h. Cages were rinsed at 24-h intervals post-dose.

Bile was obtained from male rats after PO dose and collected on dry ice hourly for 8 h, and then from 8-24 and 24-48 h postdose.

### Mouse and rat PK studies

Pharmacokinetic studies were conducted in CD-1 mice and Wistar Han rats after a single PO or IV dose of  $[^{14}\text{C}]$ -empagliflozin ( $[^{14}\text{C}]$ -PK) or unlabeled empagliflozin (cold PK). The rat PK studies with unlabeled empagliflozin were conducted only in male animals as per our normal procedure. Blood was collected from 4 mice/sex/time point in tubes containing  $\text{K}_3\text{EDTA}$  as the anticoagulant from the retro-orbital venous plexus at 0.33, 1, 2, 4, 6, 8, and 24 h after dosing. Blood was collected from rats via a jugular vein cannula with  $\text{K}_3\text{EDTA}$  as the anticoagulant at 0.25, 0.5, 1, 2, 4, 6, 8, and 24 h after dosing. Blood obtained via cardiac puncture were collected from separate mice and rats for metabolite identification. Plasma samples were prepared by centrifugation of the whole blood. Plasma samples were stored at approximately -20 °C prior to analysis.

### Dog mass balance and PK study

The PK studies with unlabeled empagliflozin were conducted only in male dogs as per our normal procedure. The radiolabeled studies were conducted in dogs of both sexes. The volume of radiolabeled dose formulation administered to each dog was calculated based on the body weight taken on the day of dosing. The actual amount administered was determined by weighing the dose syringe before and after dose administration. The IV dose was administered via a cephalic vein and the oral dose was administered via oral gavage.

Blood was collected via a jugular vein into tubes containing K<sub>3</sub>EDTA from 3 animals/sex/time point/route at predose, 0.0167 (IV only), 0.25 (IV only), 0.5, 1, 2, 3, 4, 6, 8, 24, 30, 48, 72, 96, 120, 144, and 168 h postdose. An additional blood was collected from the orally dosed dogs at 1, 4, and 8 h for metabolite profiling. Blood samples were placed in a chilled Kryorack until aliquoted and centrifuged to obtain plasma. Urine was collected on dry ice at 24-h intervals for 168 h. Feces were collected at room temperature at 24-h intervals for 168 h. Cages were rinsed at 24-h intervals post-dose.

### QWBA study

The Quantitative Whole-Body Autoradiography (QWBA) study was conducted in male rats following a single PO dose of [<sup>14</sup>C]-empagliflozin. Each animal received a single [<sup>14</sup>C]-empagliflozin dose by oral gavage at a dose level based upon individual body weights taken prior to dosing. Rats were euthanized by an overdose of isoflurane anesthesia. The carcasses were frozen in a hexane dry ice bath and stored at -20 °C. The carcasses were embedded in carboxymethyl cellulose blocks. Blood samples fortified with [<sup>14</sup>Cl]-empagliflozin were placed in to the frozen block to serve as standards. Sagittal sections (40 µm thick) at five levels of interest were prepared in a Leica CM 3600 cryomicrotome. Mounted sections were wrapped with Mylar film and exposed to phosphorimaging screens for 4 days. Exposed screens were scanned using an Amersham Biosciences Storm. Tissue concentrations were interpolated from the standard curve.

### PK analysis

PK parameters were calculated from blood and plasma radioactivity concentration data using WinNonlin Professional Edition, Version 5.2 (Certara Corporation, St. Louis MO) for dogs and Kinetica Version 4.4.1 (Thermo Scientific, Philadelphia, PA) for rats and mice. PK parameters calculated included half-life ( $t_{1/2}$ ), area under the concentration-time curve from time 0 to the last measurable time point ( $AUC_{0-t}$ ), and area under the concentration-time curve from 0 to infinity ( $AUC_{0-\infty}$ ). A concentration of "0" µM was assumed for the predose concentrations as well as for those samples with levels below the lower limit of quantitation.

### Sample preparation and analysis

**Analysis of Radioactivity:** Feces were homogenized in water (mouse and rat) or 20: 80 ethanol: water (dog). Fecal homogenates for rat and dog were combusted in a Packard 307 Sample Oxidizer (Perkin Elmer, Waltham, MA, USA) and the resulting [<sup>14</sup>C]-CO<sub>2</sub> was trapped in Carbo-Sorb. Mouse fecal homogenates were combusted in a Harvey Biological Sample oxidizer and the resulting [<sup>14</sup>C]-CO<sub>2</sub> was trapped in Harvey Scintillation. Levels of radioactivity in plasma, urine, bile, cage rinse/wash and CO<sub>2</sub>-trap samples were analyzed by LSC (Models Tricarb 2900 Perkin Elmer, Waltham, MA, USA). Scintillation counting data expressed in counts/min (cpm) were automatically corrected for counting efficiency using the external standardization technique and an instrument stored quench curve.

**Metabolite Profiling/id:** Mouse, rat and dog plasma samples collected at different time points following oral administration of [<sup>14</sup>C]-empagliflozin were pooled according to gender and time point. The pooled plasma samples were diluted with water and then extracted using Waters Oasis MCX 20 cc/1 g solid phase extraction (SPE) cartridges (Waters, Milford, MA). After loading, the SPE cartridge was washed with 0.5% acetic acid or 0.1 N HCl, water and 5% methanol in water, and eluted with methanol. The eluate was concentrated under 37 °C with a Zymark Turbovap LV (GenTech Scientific, Inc. New York, NY) or similar evaporator, and reconstituted in methanol and water for analysis. The overall extraction recovery of radioactivity from plasma was ≥ 87.1%.

Urine collected from 0-24 h (mouse), 0-120 h (rats) or 0-24 h period (dogs) was pooled at equal percentages (by volume) according to gender; this represented ≥ 93.9% of the total radioactivity excreted in urine from rats, mice or dogs. For analysis, the pooled urine was prepared by centrifugation (mice) or by SPE (rats and dogs) following the similar SPE procedures for plasma. The overall extraction recovery of radioactivity from urine was ≥ 95.9%.

Homogenate of feces collected up through 48 h (mice and dogs) or 72 h (rats) were pooled at equal percentages (by weight) according to gender, and this represented ≥ 97.3% of total radioactivity excreted in feces from mice, rats or dogs. The pooled fecal homogenate was centrifuged, and the resultant pellet was extracted with methanol, acetonitrile and 10% acetic acid in methanol. The extracts were combined with the supernatant and concentrated at 37 °C. For mice, the concentrated samples were centrifuged prior to analysis. For rats and dogs, the concentrated samples were diluted with water and then extracted with SPE following the procedure used for plasma extraction. The overall extraction recovery of radioactivity from feces was ≥ 89.5%.

Rat bile was collected up to 48 hours post-dose from 4 male rats after single oral administration of [<sup>14</sup>C]-BI 10773 (5 mg/kg). For metabolite profiling, all available 2 to 48-hr bile samples were combined, diluted with methanol at a ratio of 7 : 3 (bile : methanol; v:v) and centrifuged, and resulting supernatant was separated for analysis.

Metabolite profiling and identification was carried out with an LC/radio-detection/MS system. The system consisted of an Agilent 1100 or 1200 HPLC system (Agilent, Palo Alto, CA) with a LTQ Orbitrap mass spectrometer (Thermo Scientific, San Jose, CA) and a flow scintillation analyzer serving as detectors. An ARCTM (AIM Research Co., Hockessin, DE), PerkinElmer 625 TR (PerkinElmer, Shelton, CT) or Radioflow detector LB 509 (Berthold, Bad Wildbad, Germany) was used as the flow scintillation analyzer. The MS and flow scintillation analyzers functioned in parallel by splitting the 0.6 mL/min flow from the HPLC column in a 1:20 (or 1:10 for mouse) ratio, with one part going to the mass spectrometry and 20 (or 10) parts to the flow scintillation analyzer.

Fraction collection followed by offline radioactivity counting was used for mouse 8-h plasma due to the low radioactivity in the samples. The instrument setup was the same as the online LC/radiometric/MS system, except that the flow scintillation detector was replaced with a Gilson 204 fraction collector (Gilson, Middleton, WI). The LC fractions were collected in 96-well Scintiplates or Deepwell LumaPlates™ (PerkinElmer, Shelton, CT) which had solid scintillant embedded. The plates were dried using a miVac modular concentrator at 37 °C and then counted with a MicroBeta Trilux 1450 LSC and Luminescence counter or a TopCount NXT counter (PerkinElmer, Shelton, CT). Radiochromatograms were reconstructed using ARC™ Data System (AIM Research Co., Hockessin, DE) or FractionLynx software (Waters, Milford, MA).

Metabolite separation was achieved using a reversed-phase HPLC column (Atlantis™ dC18, 150 x 3.9 mm, 3µm; Waters, Milford, MA). Mobile phase A comprised of 90:5:5 H<sub>2</sub>O: MeOH: 100 mM ammonium acetate and mobile phase B was 95:5 MeOH: 100 mM ammonium acetate. The gradient conditions were from 100% to 80% A over 20 min, to 55% A over 30 min, to 20% A over 20 min, and then to 0% A and hold for 8 min at 0.6 mL/min.

The LTQ Orbitrap mass spectrometer was equipped with a Thermo Scientific electrospray ion source or a Triversa Nanomate™ nanoflow ion source (Advion Biosciences, Ithaca, NY) and operated in positive or negative mode. Key electrospray ion source operating parameters included: spray voltage, +5 kV (positive mode)/-4.5 kV (negative mode); sheath gas, 35/15 units; auxiliary, 5/1 units; capillary temperature, 275 °C; tube lens, -103/158 V; resolution, 30,000. The Nanomate™ was operated using an x400/5 µm id nozzle chip at +/-1.5 kV. Thermo Scientific MetWorks 1.2 software with mass defect filter was used to assist metabolite identification.

## Results

### PK of empagliflozin

Summaries of the pharmacokinetic parameters of plasma empagliflozin and total radioactivity in mice, rats, and dogs are found in the supplemental material.

After IV dosing of 5 mg/kg to mice, the mean AUC<sub>0-∞</sub> of plasma total radioactivity was 4.61 and 5.60 µM·h in male and female mice, respectively. The terminal t<sub>1/2</sub> was short, at 1.26 h for males and 0.65 h for females. The mean residence times (MRT) were 0.49 and 0.43 h, in males and females, respectively. After oral dosing at 250 mg/kg to mice, empagliflozin was rapidly absorbed with a t<sub>max</sub> of 0.67 h and 0.33 h in males and females, respectively. C<sub>max</sub> values were 97.7 µM and 91.5 µM in male and female mice, respectively. AUC<sub>0-∞</sub> values were 207 µM·h and 273 µM·h in males and females, respectively. Terminal t<sub>1/2</sub> was long, at 5.59 h for males and 4.31 h for females. The bioavailability of empagliflozin was 89.8% and 96.7%, respectively, in male and female mice.

After IV dosing of 0.5 mg/kg to male rats, the mean AUC<sub>0-∞</sub> of empagliflozin was 1.32 µM·h. The terminal t<sub>1/2</sub> was moderate at 3.64 h. The MRT was 0.83 h. After oral dosing at 5 mg to male rats, the median t<sub>max</sub> of empagliflozin occurred at 1 h. The C<sub>max</sub> and AUC<sub>0-∞</sub> values were 0.724 µM and 3.99 µM·h, respectively. The terminal t<sub>1/2</sub> was long, at 6.32 h. The bioavailability of empagliflozin was 31.0% in male rats.

After IV dosing of 0.5 mg/kg to male dogs, the mean AUC<sub>0-∞</sub> empagliflozin was 10.6 µM·h. The terminal t<sub>1/2</sub> was moderate at 6.27 h and the MRT was 5.32 h. The clearance value was 1.77 mL/min/kg and the Vss value was 0.568 L/kg. After oral dosing of 5 mg/kg to dogs, the t<sub>max</sub> of total radioactivity occurred at 1 h. C<sub>max</sub> was 17.3 µM. The AUC<sub>0-∞</sub> value was 93.7 µM·h. The terminal half-life was moderate with a t<sub>1/2</sub> of 6.25 h. The bioavailability of empagliflozin was 89.0% in male dogs.

### PK of total radioactivity

After IV dosing of 5 mg/kg to mice, the mean AUC<sub>0-∞</sub> of plasma total radioactivity was 11.1 and 9.51 µM·h in male and female mice, respectively. The terminal t<sub>1/2</sub> was short, at 0.98 h for males and 0.95 h for females. The MRT were 1.26 and 0.93 h, in males and females respectively. After oral dosing at 250 mg/kg to mice, plasma total radioactivity was rapidly absorbed with a t<sub>max</sub> of 1 h and 0.33 h in males and females, respectively. C<sub>max</sub> values were 121 µM and 117 µM in male and female mice, respectively. AUC<sub>0-∞</sub> values were 452 µM·h and 386 µM·h in males and females, respectively. Terminal t<sub>1/2</sub> was long, at 7.89 h for males and 12 h for females.

After IV dosing of 0.5 mg/kg to rats, the mean AUC<sub>0-∞</sub> of plasma total radioactivity was 1.34 and 1.51 µM·h in male and female rats, respectively. The terminal t<sub>1/2</sub> was short, at 0.67 h for males and 1.10 h for females. The MRT were 0.59 and 0.6 h, in males and females respectively. After oral dosing at 5 mg/kg to rats, the median t<sub>max</sub> of plasma total radioactivity occurred at 1 h in both sexes. C<sub>max</sub> values were 1.27 µM and 1.10 µM in male and female rats respectively. AUC<sub>0-∞</sub> values were 4.67 µM·h, and 4.20 µM·h in males and females, respectively. The terminal t<sub>1/2</sub> was moderate, at 1.75 h for males and 1.89 h for females.

After IV dosing of 0.5 mg/kg to dogs, the mean AUC<sub>0-∞</sub> of plasma total radioactivity was 10.2 and 10.8 µM·h in male and female dogs, respectively. The terminal t<sub>1/2</sub> was long, at 22.0 h for males and 31.2 h for females. Clearance values were 1.76 and 1.65 mL/min/kg in males and females, respectively with an overall mean of 1.71 mL/min/kg. In males and females, Vss values were 0.836 and 1.08 L/kg, respectively, and the MRT were 7.87 and 10.9 h, respectively. After oral dosing at 5 mg/kg to dogs, the t<sub>max</sub> of total radioactivity occurred at 1 h in both males and females. C<sub>max</sub> values were 16.1 and 15.5 µM in male and female dogs, respectively. AUC<sub>0-∞</sub> values were 101 µM·h, and 96.3 µM·h in males and females, respectively. The terminal half-life was moderate with a t<sub>1/2</sub>

of 3.60 h in males and 5.16 h in females. The shorter half-life observed in orally dosed animals than in intravenously dosed dogs is due to the lower limit of quantitation found in the intravenously dosed animals, which enabled a larger portion of the terminal elimination phase to be measured. Absorption of drug-derived radioactivity was 102 and 92.1% in males and females, respectively.

### Mass balance and excretion

After oral administration of 250 mg/kg of [<sup>14</sup>C]-empagliflozin to male and female mice, 36.4% and 48.0% of the radioactive dose was recovered in urine and feces, respectively, from male mice, whereas approximately 44.6% and 40.7% of the radioactive dose was recovered in urine and feces, respectively, from female mice (Table 1). The mean recovery was 96.1 and 95.2 % of dose in males and females, respectively.

% Radioactivity Dose							
Species	Route	Dose (mg/kg)	Sex	No. of Animals	Urine	Feces	Total *
Mouse	Oral	250	M	9	36.4 ± 5.5	48.0 ± 4.7	96.1 ± 0.98
			F	9	44.6 ± 3.3	40.7 ± 1.8	95.2 ± 0.76
Rat	IV	0.5	M	4	27.5 ± 3.8	64.4 ± 2.5	92.2 ± 1.6
			F	4	28.5 ± 3.2	61.4 ± 2.7	90.9 ± 1.5
	Oral	5	M	4	27.4 ± 6.2	62.9 ± 7.3	92.9 ± 1.4
			F	4	28.6 ± 3.9	63.1 ± 5.7	92.6 ± 2.5
Dog	IV	0.5	M	3	17.4 ± 1.6	70.9 ± 2.2	92.4 ± 2.2
			F	3	24.6 ± 3.9	68.6 ± 2.6	94.7 ± 1.3
	Oral	5	M	3	29.6 ± 2.7	61.4 ± 2.4	93.7 ± 0.4
			F	3	19.6 ± 3.0	69.8 ± 1.2	91.1 ± 2.7

\* Total percent of radioactivity recovered includes cage wash and cage wipe

**Table 1:** Percentage of radioactive dose recovery in mice, rats and dogs

Following a single IV dose of 0.5 mg/kg of [<sup>14</sup>C]-empagliflozin to male and female rats, the primary route for elimination of drug-derived radioactivity was via feces (Table 1). In males, feces and urine accounted for mean values of 64.4 and 27.5% of the administered dose, respectively. In females, feces and urine represented 61.4 and 28.5% of dose, respectively. The mean overall recoveries in males and females were 92.2 and 90.9% of dose, respectively. After oral administration of 5 mg/kg of [<sup>14</sup>C]-empagliflozin to male and female rats, 27.4% and 28.6% of the total administered radioactive dose was excreted in urine within 168 h (Table 1) in male and female rats, respectively. The respective recovery in the feces was 62.9% and 63.1% of the dose. The total recovery was 92.9% and 92.6% of dose in males and females respectively. There was no sex difference in excretion.

In bile duct-cannulated male rats, 33.3% of the dose was excreted by 48 h post dose (not shown in the table).

Following a single IV dose of 0.5 mg/kg of [<sup>14</sup>C]-empagliflozin, the primary route for elimination of drug-derived radioactivity in male and female dogs was via feces (Table 1). In males, feces and urine accounted for mean values of 70.9 and 17.4% of the administered dose, respectively. In females, feces and urine represented 68.6 and 24.6% of dose, respectively. The mean overall recoveries in males and females were 92.4 and 94.7% of dose, respectively. Similar to the IV group, the primary elimination route was via feces following a single oral dose of 5 mg/kg of [<sup>14</sup>C]-empagliflozin to dogs (Table 1). In males, feces and urine accounted for mean values of 61.4 and 29.6% of the administered dose, respectively. In females, feces and urine represented 69.8 and 19.6% of dose, respectively. The mean overall recoveries in males and females were 93.7 and 91.1% of dose, respectively.

### Metabolite Profiles in Plasma

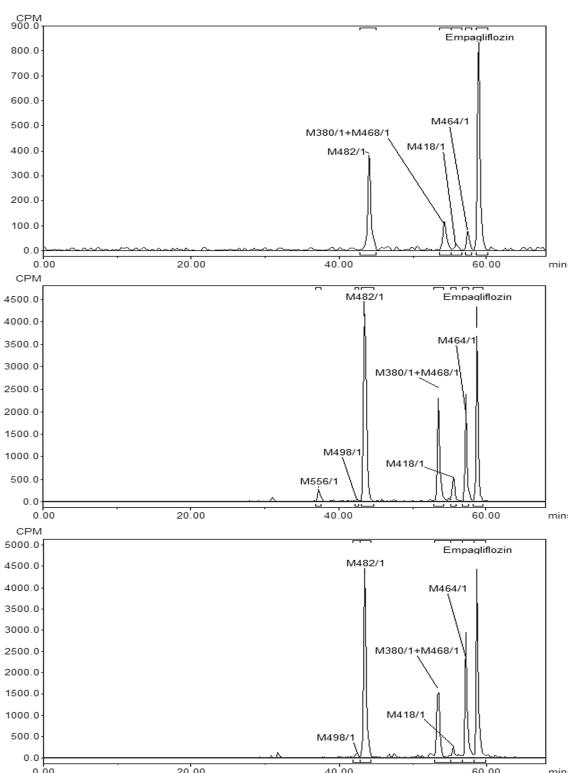
Metabolite profiling was conducted using plasma from mice, rats and dogs in the oral dose groups only. Plasma samples were obtained at 1, 6, and 24 h for mice, 1 and 8 hours for rats and 1, 4 and 8 hours for dog following a single oral administration of [<sup>14</sup>C]-empagliflozin at 250 mg/kg (mice) or 5 mg/kg (rats and dogs). These time points represented most of the plasma radioactivity in each species. Relative contributions of empagliflozin and its metabolites to plasma radioactivity are listed in Table 2. To facilitate interspecies comparison, the relative contributions were calculated for the total plasma (AUC) of respective time points for each species. Representative radiochromatogram of 1-h male rat plasma is shown in Figure 2. Empagliflozin was the most abundant drug-related component in all the three species (Table 2), accounting for 40.9% (males) and 93.2% (females) of the plasma radioactivity for mice, 54.3% (males) and 59.3% (females) for rats, and 78.0% (males) and 82.0% (females) for dogs. Twelve metabolites were found in dog plasma, seven were found in the mouse plasma and six were seen in the rat plasma. In all the three species, a tetrahydrofuran-ring-opened carboxylic acid metabolite (M482/1) was the most abundant metabolite, which accounted for 39.3% (males) and 5.0% (females) of plasma radioactivity in mice, 30.4% (males) and 17.7% (females) in rats, and 9.4% (males) and 6.6% (females) in dogs. Other relative abundant metabolites included a destetrahydrofuryl metabolite M380/1 (0.2 - 2.4% in mice, 5.3-5.4% in rat and 1.2 – 1.8% in dogs), a tetrahydrofuran ring-opened dihydroxyl metabolite M468/1 (0.4 - 3.6% in mice, 3.9-5.3% in rat and 0.7 – 1.0% in dogs), an oxidation-dehydrogenation metabolite M464/1 (0.4 - 3.8% in mice, 4.9 - 5.0 % in rats

and 0.7 – 1.1% in dogs), and a glucuronide metabolite M626/3 (0.1 - 6.0% in mice, 0.7 - 1.1% in dog; not found in rats). The remaining metabolites were much less abundant and each represented for  $\leq 5.9\%$  of plasma radioactivity in all three species. These minor metabolites included M498/1 (a triple oxidation/tetrahydrofuran ring-opened metabolite), M482/2 (a carboxylic acid metabolite isomeric to M482/1), an acid metabolite (M464/2), a cyclic ester metabolite (M464/3), a cyclic ester-carboxylic metabolite (M478/1), deschlorination metabolite (M418/1), as well as four glucuronide conjugates (M556/1, M626/1, M626/2 and M626/3).

	% Plasma Radioactivity*					
	Mouse		Rat		Dog	
	250 mg/kg		5 mg/kg		5 mg/kg	
	Male	Female	Male	Female	Male	Female
Empagliflozin	40.8	93.2	54.3	59.3	78.0	82.0
M556/1	3.7	0.2	-	-	0.4	0.6
M498/1	0.3	-	-	5.9	-	-
M482/2	-	-	-	-	3.1	2.9
M482/1	39.3	5.0	30.4	17.7	9.4	6.6
M626/1	-	-	-	-	0.2	0.1
M478/1	-	-	-	-	0.9	0.6
M380/1	2.4	0.2	5.3	5.4	1.8	1.2
M468/1	3.6	0.4	3.9	5.3	1.0	0.7
M418/1	-	-	1.2	1.6	-	-
M626/2	-	-	-	-	0.3	0.5
M464/2	-	-	-	-	2.8	2.2
M464/3	-	-	-	-	0.1	0.1
M626/3	6.1	0.1	-	-	1.3	1.4
M464/1	3.8	0.4	5.0	4.9	0.7	1.1
Total**	100	99.5	100	100	97.8	96.2

- Not detected \* % Plasma radioactivity is calculated using  $AUC_{0-24h}$  for mice and  $AUC_{0-8h}$  for rats and dogs, \*\* Remaining radioactivity was contributed by one or more metabolite, each  $\leq 1.1\%$  of plasma radioactivity

**Table 2:** Relative distribution (%AUC) of empagliflozin and metabolites in plasma from mice, rats and dogs after oral dosing of [ $^{14}\text{C}$ ] empagliflozin



**Figure 2:** Radiochromatograms of pooled 1-h plasma (top), urine (middle) and feces (bottom) from male rats

### Metabolite profiles in urine

Unchanged empagliflozin in urine contributed to 2.2 - 16.2% of administrated dose in mice, 6.9 - 10.0% in rats, and 7.1 - 9.6% in dogs (Table 3). Representative radio chromatogram of male rat urine is shown in Figure 2. Similar to plasma, more urinary metabolites were found in dogs than in mice or rats and M482/1 being the most abundant metabolite in all the three species. M482/1 accounted for 15.6 - 17.5%, 5.9 - 9.8% and 6.8 - 11.3% of radioactivity dose in the mouse, rat and dog urine, respectively. All other metabolites were each  $\leq$  4.7% of dose and all of them were also found in plasma.

	% Dose														
	Mouse 250 mg/kg				Rat 5 mg/kg				Dog 5 mg/kg						
	Urine		Feces		Urine		Feces		Bile	Urine		Feces			
	M	F	M	F	M	F	M	F	M	M	F	M	F	M	F
<b>Empagliflozin</b>	2.2	16.2	9.5	10.5	6.9	10	18.0	21.3	-	9.6	7.1	19.5	16.3		
<b>M556/1</b>	1.3	1.2	-	-	0.5	0.4	-	-	0.7	1.7	0.9	-	-		
<b>M498/1</b>	0.9	0.7	-	-	0.1	1.2	0.5	5.9	0.3	-	-	-	-		
<b>M482/2</b>	-	-	-	-	-	-	-	-	-	1.3	1.3	1.5	3.6		
<b>M482/1</b>	17.5	15.6	23.6	19.0	9.8	5.9	21.4	16.3	28.4	11.3	6.8	21.0	25.5		
<b>M626/1</b>	-	-	-	-	-	-	-	-	-	0.2	<0.1	-	-		
<b>M478/1</b>	-	-	-	-	-	-	-	-	-	0.1	0.1	0.6	0.8		
<b>M380/1</b>	4.5	2.0	2.6	2.4	3.2	3.9	4.9	5.8	0.4	0.6	0.5	5.2	5.6		
<b>M468/1</b>	2.9	1.3	2.7	1.0	1.8	2.2	3.1	3.7	0.2	1.0	0.6	1.8	1.5		
<b>M418/1</b>	-	-	-	-	0.9	1.1	1.0	1.0	-	-	-	-	-		
<b>M626/2</b>	-	-	-	-	-	-	-	-	-	0.5	0.1	-	-		
<b>M464/2</b>	-	-	-	-	-	-	-	-	-	0.6	0.3	2.0	2.5		
<b>M464/3</b>	-	-	-	-	-	-	-	-	-	-	0.1	0.4	1.6		
<b>M626/3</b>	-	-	-	0.9	-	-	-	-	-	0.1	0.7	-	-		
<b>M464/1</b>	4.7	3.8	8.1	5.4	3.6	3.5	11.7	5.0	1.3	1.1	0.2	7.1	11.0		
<b>Total*</b>	34.0	40.8	46.5	39.2	26.8	28.2	60.6	59.0	31.3	28.2	18.7	59.1	68.4		

- Not detected \* Remaining radioactivity was contributed by one or more metabolites, each  $\leq$  0.4%,  $\leq$  0.9% and  $\leq$  0.2% dose in urine, feces and bile, respectively

**Table 3:** Relative distribution (% dose) of empagliflozin and metabolites in urine, feces and bile from mice, rats and dogs after oral dosing of [<sup>14</sup>C] empagliflozin

### Metabolite profiles in feces

Unchanged empagliflozin found in feces represented 9.5 - 10.5% of the administrated dose in mice, 18.0 - 21.3% in rats, and 16.3 – 19.5% in dogs (Table 3). Representative radiochromatogram of male rat feces is shown in Figure 2. As with plasma and urine, the number of metabolites in feces was higher in dogs than in mice or rats. M482/1 was the most abundant fecal metabolite in all the three species, and accounted for 19.0 - 23.6%, 16.3 - 21.4%, and 21.0 - 25.5% dose in mice, rats and dogs, respectively. The second most abundant fecal metabolite in all the three species was M464/1, accounting for 5.0 - 11.7% dose. The remaining metabolites included M380/1, M468/1, M498/1, M482/2, M478/1, M418/1, M464/2, M464/3 and M626/3, and each was  $\leq$  5.8% of dose.

### Metabolite profiles in male rat bile

The contributions to male rat bile radioactivity and percent of radioactive dose of unchanged empagliflozin and its metabolites are provided in Table 3. Biliary excretion accounted for 33.3% of radioactive dose for male rats. In bile, no empagliflozin was found. The majority of the biliary radioactivity (85.2% of bile radioactivity or 28.4% of radioactive dose) was contributed to by metabolite M482/1. The remaining bile radioactivity was accounted for by several metabolites. These bile metabolites were M464/1 (1.3% of radioactive dose), M556/1 (0.7% of radioactive dose), M498/1 (0.3% of radioactive dose) and M380/1(0.4% of radioactive dose) and M468/1(0.2% of radioactive dose). The remaining metabolites each contributed less than 0.2% of the radioactive dose and were not further identified.

### Quantitative whole body autoradiography

Following oral administration of [<sup>14</sup>C]-empagliflozin to male pigmented rats at 5 mg/kg, distribution of [<sup>14</sup>C]-empagliflozin-derived radioactivity to tissues was limited. The tissue concentrations of empagliflozin-derived total radioactivity are provided in the supplementary material. Most radioactivities were found in the contents of the gastrointestinal tract and the major organs of excretion. The maximum mean blood and plasma concentrations were observed at 1 hour postdose. Mean concentrations of radioactivity in blood and plasma declined rapidly to low levels at 24 hours postdose and declined below the limit of quantitation

by 72 hours postdose. All tissues with measurable concentrations of radioactivity had observed  $C_{max}$  at the first sampling time at 1 hour postdose. The matrices with the highest concentrations of drug-derived radioactivity were gastrointestinal tract contents, urine, and bile. The highest average tissue  $C_{max}$  values were measured in liver, renal cortex, kidney, renal medulla, and cecum with values of 4060, 2890, 2540, 2050, and 1470 ng equivalents/g, respectively. Radioactivity concentrations in central nervous system tissues protected by the blood-brain barrier (cerebellum, cerebrum, medulla, olfactory lobe, and spinal cord) were not measurable at any sampling time. [ $^{14}\text{C}$ ]-empagliflozin-derived radioactivity was not associated with the melanin-containing tissues in the eye or skin. Elimination was complete for all tissues by 72 hours postdose. By the final sampling time of 168 hours postdose, no radioactivity was detected in any measured matrix. Terminal  $t_{1/2}$  values for radioactivity could be estimated in 11 of the 52 matrices analyzed, with values ranging from 2.05 hours in liver to 8.86 hours in renal cortex.

### Metabolite identification

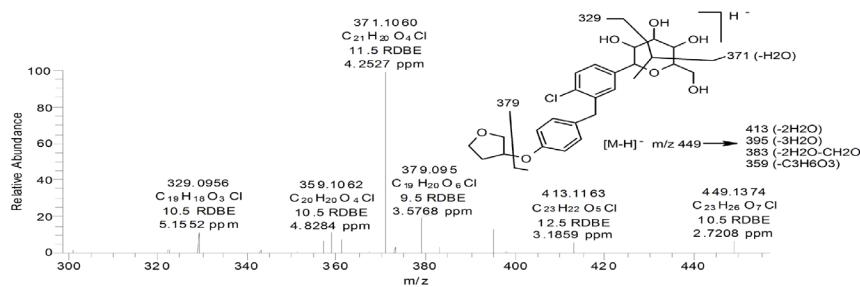
Metabolite identification was based on HPLC retention time, radiochromatography and mass spectral analysis. High-resolution MS, MS/MS and MS<sup>3</sup> analyses were performed for elemental composition determination and structure elucidation, and the results are summarized in Table 4. As the metabolite profiling was conducted over a span of 5 years in different Boehringer Ingelheim laboratories and different lots of HPLC columns were used, retention time shifted from study to study. The retention times from the last profiling experiments are reported in the present paper.

Metabolite	Formula	Diagnostic product ions (MS <sup>2</sup> and MS <sup>3</sup> )*	Biotransformation Pathways	Species
Empagliflozin	$\text{C}_{23}\text{H}_{26}\text{O}_7\text{Cl}$	413, 395, 383, 379, 371, 359, 329	-	mouse, rat, dog
M556/1	$\text{C}_{25}\text{H}_{28}\text{O}_{12}\text{Cl}$	379, 361, 319, 301, 289, 259, 247	Glucuronidation	mouse, dog
M498/1	$\text{C}_{23}\text{H}_{28}\text{O}_{10}\text{Cl}$	395, 359, 341, 329, 317, 305, 275, 263	Carboxylation	mouse, rat
M482/2	$\text{C}_{23}\text{H}_{26}\text{O}_9\text{Cl}$	379, 361, 319, 301, 289, 259	Oxidation	mouse, dog
M482/1	$\text{C}_{23}\text{H}_{26}\text{O}_9\text{Cl}$	379, 361, 319, 301, 289, 259	Oxidation	mouse, rat, dog
M626/1	$\text{C}_{29}\text{H}_{34}\text{O}_{13}\text{Cl}$	565, 507, 449, 395, 371, 343, 329, 301	Glucuronidation	dog
M478/1	$\text{C}_{23}\text{H}_{22}\text{O}_9\text{Cl}$	393, 313, 289, 259, 345, 231	Oxidation-dehydrogenation	dog
M380/1	$\text{C}_{19}\text{H}_{20}\text{O}_6\text{Cl}$	343, 325, 319, 313, 301, 289, 259, 247	dealkylation	mouse, rat, dog
M468/1	$\text{C}_{23}\text{H}_{28}\text{O}_8\text{Cl}$	379, 343, 325, 319, 313, 301, 289, 259, 247	Oxidation	mouse, rat, dog
M418/1	$\text{C}_{23}\text{H}_{29}\text{O}_7$	381, 363, 345, 333, 321	deschlorination	rat
M626/2	$\text{C}_{29}\text{H}_{34}\text{O}_{13}\text{Cl}$	565, 507, 449, 395, 371, 343, 329, 301	Glucuronidation	dog
M464/2	$\text{C}_{23}\text{H}_{24}\text{O}_8\text{Cl}$	387, 383, 359, 341, 329, 327, 313, 301	Oxidation-dehydrogenation	mouse, dog
M464/3	$\text{C}_{23}\text{H}_{24}\text{O}_8\text{Cl}$	419, 387, 379, 361, 341, 325, 313, 301, 287, 259	Oxidation-dehydrogenation	dog
M626/3	$\text{C}_{25}\text{H}_{34}\text{O}_{13}\text{Cl}$	565, 507, 449, 395, 371, 343, 329, 301	Glucuronidation	mouse, rat, dog
M464/1	$\text{C}_{23}\text{H}_{26}\text{O}_8\text{Cl}$	429, 411, 393, 381, 369, 345, 331, 191	Oxidation-dehydrogenation	mouse, rat, dog

\* Mass spectral data were obtained in positive mode for M464/1 and M418/1 and negative mode for all other metabolites and empagliflozin

**Table 4:** Mass spectral analysis of empagliflozin metabolites in mice, rats and dogs

**Empagliflozin:** The radioactive peak eluting at approximately 59.0 minutes in all matrices corresponded to empagliflozin, as it had a similar retention time, identical MS and MS/MS patterns as authentic standard. The molecular ion was found at m/z 451 in positive mode and m/z 449 in negative mode, both with an isotope ratio of roughly 0.35 for [M+2]/M which was characteristic for a molecular ion containing one chlorine atom. As shown in Figure 3, the positive MS/MS of empagliflozin produced several abundant fragment ions, which included fragments at m/z 415 (-2H<sub>2</sub>O), 397 (-3H<sub>2</sub>O), 385 (2H<sub>2</sub>O-CH<sub>2</sub>O), 379 (-4H<sub>2</sub>O), 367 (-3H<sub>2</sub>O-CH<sub>2</sub>O) and the glucose ring-opened fragments at m/z 373, 355, 331 and 287. The majority of these fragmentations were also observed in the negative MS/MS as indicated by the presence of negative fragments at m/z 413, 395, 383, 371, 359 and 329 (Table 4). In addition, the negative MS/MS showed the loss of the furan ring, corresponding to the m/z 379 ion. These characteristic fragmentations were useful in structure elucidation for metabolites as discussed below.



**Figure 3:** Negative MS/MS of empagliflozin reference standard

**M498/1:** It corresponded to a negative molecular ion at m/z 497, 48 daltons (+3O) more than empagliflozin. The negative MS/MS gave fragments at m/z 395, 377, 359, 299, and 257 (table 4), suggesting addition of 32 daltons (2O) to the furan ring and 16 dalton (O) to one of the aromatic rings. Based on the mass spectral analyses, M498/1 was tentatively identified to be an oxidized metabolite of M482/1 or M482/1.

**M556/1:** The negative molecular ion of M556/1 at m/z 555 corresponded to and an elemental composition of  $C_{25}H_{28}O_{12}Cl$ . Negative MS/MS of M556/1 gave a product ion at m/z 379 via loss of 176 Da (glucuronide), and m/z 301 and 259 (Table 4). The  $MS^3$  (not shown) for the m/z 379 product ion was identical to the MS/MS of M380/1. Based on the MS analyses, M556/1 was identified to be a glucuronide conjugate of M380/1.

**M482/1 and M482/2:** Both metabolites had negative molecular ions at m/z 481 and contained two additional oxygen atoms (32 Da) compared to empagliflozin. The negative MS/MS of M482/1 and M482/2 were quite similar, showing fragments at m/z 379, 361, 319, 301, and 259 (Table 4), and suggested that M482/1 and M482/2 were two isomers. The m/z 379 fragment corresponded to the furan-less moiety of the molecule in both M482/1 and M482/2, which indicated that the double oxidation occurred on the tetrahydrofuran ring. The oxidation led to subsequent ring opening and yielded two carboxylic acid metabolites M482/1 and M482/2.

**M626/1, M626/2 and M626/3:** These three metabolites were isomers with negative molecular ions at m/z 625 and an elemental composition of  $C_{29}H_{34}O_{13}Cl$ . As they were 176 Da higher than empagliflozin, they were apparently empagliflozin glucuronide conjugates. They gave similar MS/MS fragmentation patterns (Table 4). The presence of daughter ions at m/z 371 and 329 suggested that the glucuronidation was on the glucose moiety. The structures of these 3 glucuronidation metabolites have been confirmed with respective authentic standards.

**M630/1:** This metabolite had a negative molecular ion at m/z 629 and an elemental formula of  $C_{29}H_{36}O_{13}Cl$  which was  $C_6H_{10}O_5$  (162 Da) more than M468/1. The MS/MS showed fragments at m/z 551 ( $-C_2H_4O_3$ ), 467 (-glucose), 379, 361, and 301. Furthermore, the  $MS^3$  of the fragment at m/z 467 showed a predominant fragment at m/z 379 (Table 4), same as the MS/MS of M468/1. The mass spectral data suggested that M630/1 was a glucose conjugated M468/1.

**M478/1:** This metabolite corresponded to a negative molecular ion m/z 477 and an elemental composition of  $C_{23}H_{22}O_9Cl$ . The MS/MS gave a predominate product ion at m/z 393, which in  $MS^3$  further produced M380/1-characteristic fragments such as 313, 289, 259 and 231 (Table 4). The mass spectral data was consistent with a lactone-carboxylic acid metabolite.

**M380/1:** M380/1 co-eluted with M468/1. M380/1 corresponded to a negative molecular ion at m/z 379 and an elemental composition of  $C_{19}H_{20}O_6Cl$ . The MS/MS gave characteristic glucose ring-opened fragments at m/z 319, 301, 259, etc. (Table 4). It had same retention time, elemental composition and MS/MS to the authentic standard, and was thus identified as a des-tetrahydrofuranyl metabolite.

**M468/1:** As discussed above, this metabolite co-eluted with M380/1. The negative molecular ion of M468/1 at m/z 467 was 18 Da ( $H_2O$ ) greater than empagliflozin. The negative MS/MS showed a predominant fragment at m/z 379 (Table 4). The  $MS^3$  for the m/z 379 product ion was identical to the MS/MS of M380/1. The mass spectral data of M468/1 were consistent with a tetrahydrofuran ring-opened dihydroxyl structure.

**M418/1:** The positive molecular ion of M418/1 at m/z 417 was 34 daltons less than BI 10773, indicating a dechlorination metabolite. The positive MS/MS of M418/1 gave fragments at m/z 381, 363, 345, 333, and 321; each was 34 Dalton's less than its corresponding fragment from empagliflozin (Table 4). The mass spectral data were consistent with the dechlorination structure.

**M464/1, M464/2 and M464/3:** The positive molecular ion at m/z 465 from M464/1 and negative molecular ions at m/z 463 from M464/2 and M464/3 were 14 Da higher than empagliflozin. The three metabolites had same elemental composition of  $C_{23}H_{26}O_8Cl$ , with one additional oxygen and two fewer hydrogens (+O-2H) than empagliflozin. The MS/MS of M464/1 showed fragments at m/z 429, 411, 393, 381, 369 and 345, indicating that the [+O-2H] unit was not on the glucose ring (Table 4). M464/1 was thus a product of hydroxylation followed by dehydrogenation. Negative MS/MS of M464/2 gave empagliflozin characteristic fragments. The presence of m/z 383 fragments suggested the presence of a carboxylic group on the glucose moiety. M464/2 was thus identified to be a carboxylic acid metabolite on the 6-position of the glucose moiety. In contrast to M464/1 and M464/2, MS/MS of M464/3 gave M380/1-type fragments such as m/z 379 and 301. The MS/MS data suggested that the [+O-2H] modification in M464/3 was on the tetrahydrofuran ring, which was consistent with a lactone metabolite.

## Discussion

Empagliflozin was well absorbed after oral administration in male and female CD-1 mice, male Wistar rats, and male beagle dogs. The clearance of empagliflozin was low in dog and moderate in rat and mouse. Volume of distribution and half-life were generally moderate in all species. Oral bioavailability was moderate in rat (31%) and high in mouse (90-97%) and dog (89%). The difference in oral bioavailability between rats and mice was likely due to two factors. First, the doses were very different, 250 mg/kg in the mouse compared to 5 mg/kg in the rat. The absorption of drug could be saturated at such a high dose. In addition, any transporter efflux or first pass metabolism is likely saturated at 250 mg/kg.

In CD-1 mice and Wistar Han rats, the half-life of empagliflozin-derived radioactivity after IV administration was <1 h for both sexes. This was similar to the half-life of empagliflozin, suggesting that most of the circulating radioactivity was parent compound. The terminal  $t_{1/2}$  of empagliflozin-derived radioactivity after oral dosing at 5 mg/kg in mice and rats was longer than that of empagliflozin, suggesting that some of the metabolites were longer-lived than parent. The terminal half-life in Wistar Han rats after oral dosing at 5 mg/kg was short, at 1.98 h for males and 3.73 h for females.

Distribution of [ $^{14}\text{C}$ ]-empagliflozin -derived radioactivity to tissues was limited. Most radioactivities were found in the contents of the gastrointestinal tract and the major organs of excretion. The maximum mean blood and plasma concentrations were observed at 1 hour postdose.

Following dosing of [ $^{14}\text{C}$ ]-empagliflozin to dogs, the plasma terminal phase  $t_{1/2}$  values for radioactivity were 22.0 h in males and 31.2 h in females following IV administration and 3.60 h in males and 5.16 h in females following oral administration. The data show no gender differences in the systemic exposure to drug-derived radioactivity. The shorter half-life observed in orally dosed animals than in intravenously dosed dogs is due to the lower limit of quantitation found in the intravenously dosed animals, which enabled a larger portion of the terminal elimination phase to be measured. Following oral administration, absorption of [ $^{14}\text{C}$ ]-empagliflozin derived radioactivity was 102 and 92.1% in males and females, respectively.

The elimination of drug-derived radioactivity in dogs following intravenous and oral administration of [ $^{14}\text{C}$ ]-empagliflozin was similar and occurred primarily in feces, representing a mean of 61.4 to 70.9% of dose. Most of the administered dose was eliminated in the first 24 h post-dose, with means of 71.9% (males) and 82.0% (females) for the IV doses and 83.6% (males) and 75.4% of dose (females) for the oral dose. Similarly, fecal elimination was the major route in rats (69.4 - 79.7% dose) and mice (79.4 - 81.7%), and there were no apparent gender differences.

Metabolite profiles in plasma, urine, bile and feces were similar across mice, rats and dogs, although more metabolites were formed in dogs. The most abundant metabolite in all three species was the oxidation metabolites M482/1. Several minor metabolites were found in dog but not in mouse and rat. For each species, no apparent gender differences in metabolic pattern were observed.

In human healthy subjects, unchanged empagliflozin was the most abundant drug-related component in plasma (79.6% total plasma radioactivity), urine (23.7% dose) and feces (34.2% dose) following a single oral dose of [ $^{14}\text{C}$ ]-empagliflozin [14]. No major circulating metabolites, but only several minor metabolites, were detected in the human plasma. These minor metabolites included three glucuronide conjugates (M626/1, M626/2, M626/3), M482/1, M464/1 and M468/1. No single metabolite was therefore considered major in humans that could require non-clinical safety assessments, as defined by its presence in plasma at more than 10% of total drug-related material at steady state, which is specified by the FDA Guidance on "Safety Testing of Drug Metabolites" [15] and the ICH Guidance on "Nonclinical safety studies for the conduct of human clinical trials and marketing authorization for pharmaceuticals, M3 (R2)" [16]. Compared to humans, metabolic pathways involving oxidation were much more prominent in mice, rats and dogs. In addition within the C<sup>14</sup>-labeled ADME studies conducted for empagliflozin, M380/1, M464/2, M464/3, M478/1, M482/2, and M556/1 were found only in animal species.

Biotransformation of empagliflozin in mice, rats and dogs mainly involved oxidation as well as glucuronide and glucose conjugation (Figure 4). Oxidation on the tetrahydrofuran ring followed by ring-opening, possibly via an aldehyde intermediate (not detected), led to the formation of dihydroxyl metabolite M468/1 and its glucose conjugate M630/1, carboxylic acid metabolites M482/1 and M482/2, and subsequent metabolites M463/3 and M478/1. Oxidation on the tetrahydrofuran ring followed by O-dealkylation resulted in the formation of M380/1, which further gave glucuronide conjugate M556/1. Oxidation on the glucose moiety resulted in the formation of carboxylic acid metabolite M464/2. Oxidation was also responsible for the formation of M464/1. In addition, empagliflozin underwent direct glucuronide conjugation, to a much lesser extent, to form M626/1, M626/2 and M626/3.

## Conclusion

Empagliflozin was well absorbed after oral administration in CD-1 mice, Wistar rats, and beagle dogs. The clearance of empagliflozin, determined following IV administration, was low in dogs. The volume of distribution and half-life of total radioactivity were generally moderate in all species. The oral bioavailability of total radioactivity was moderate in rats and high in mice and dogs. Excretion patterns were generally similar in males and females across species evaluated. Feces was the primary route of excretion of [ $^{14}\text{C}$ ]-empagliflozin-derived radioactivity. Distribution of [ $^{14}\text{C}$ ]-empagliflozin-derived radioactivity to tissues was limited. Most radioactivities were found in the contents of the gastrointestinal tract and the major organs of excretion. The maximum mean blood and plasma concentrations were observed at 1 hour postdose. There was no binding to melanain.

Metabolite profiles in plasma, urine, bile and feces were similar across mice, rats and dogs. Biotransformation of empagliflozin mainly involved oxidation as well as glucuronide and glucose conjugation. Several minor metabolites were found in dog but not in mouse and rat. All the human metabolites found in a human ADME study were present in the animal species.

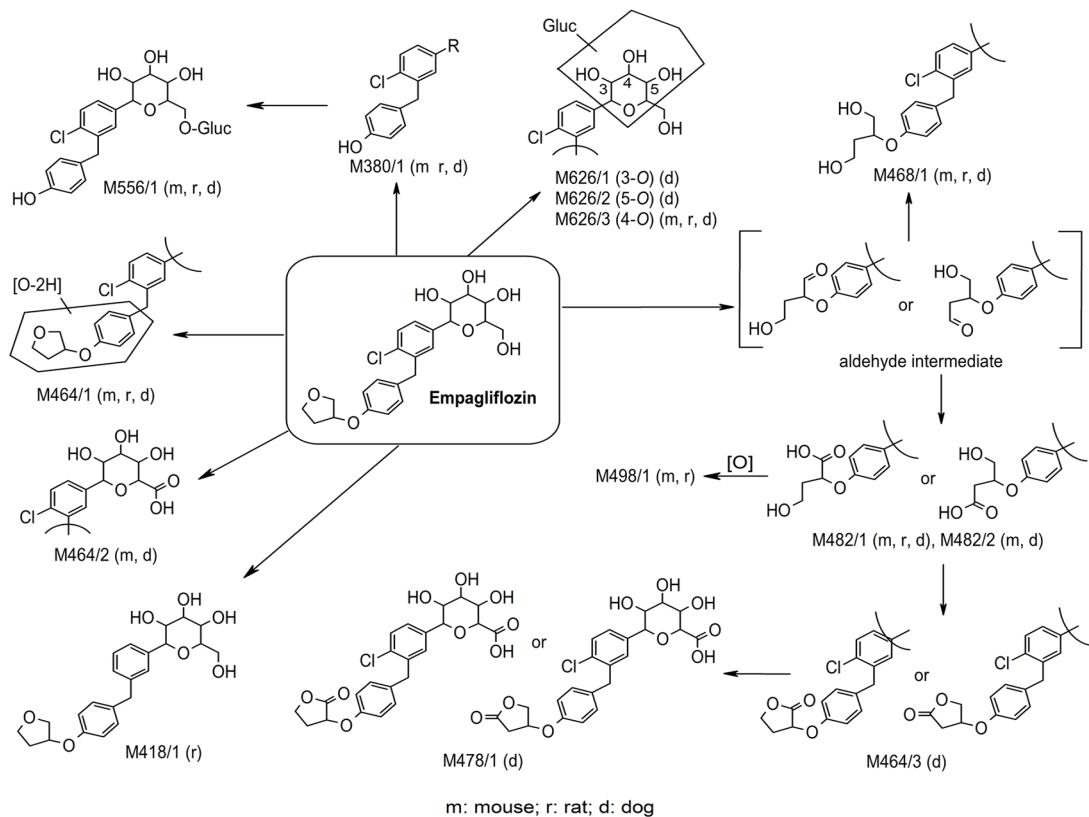


Figure 4: Metabolic pathways of empagliflozin in mice, rats and dogs

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